Fig. 1

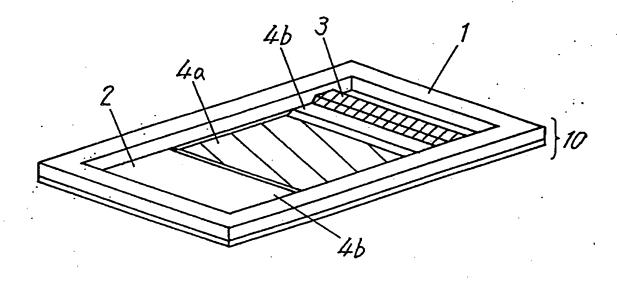


Fig. 2

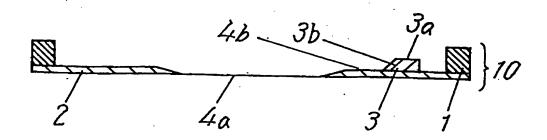
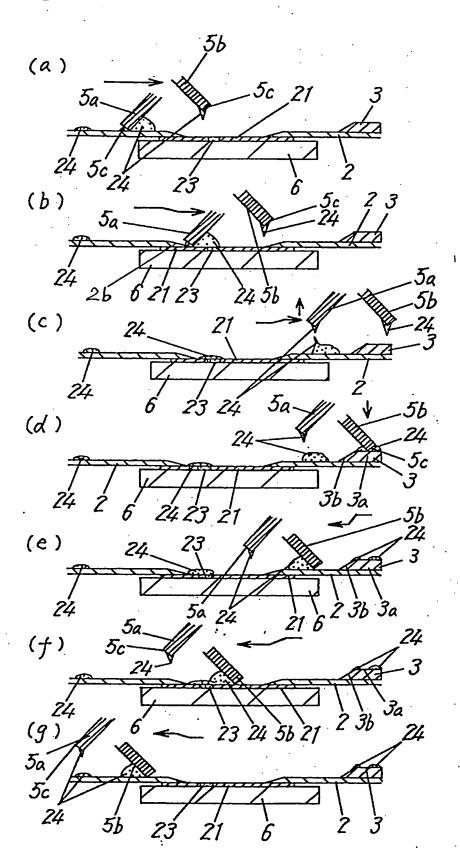
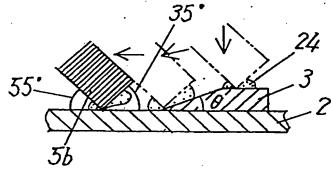


Fig. 3

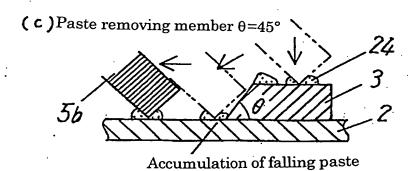


(a) Paste removing member $\theta=15^{\circ}$



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(b) Paste removing member $\theta=35^{\circ}$ 56



(d) Paste removing member $\theta=90^{\circ}$

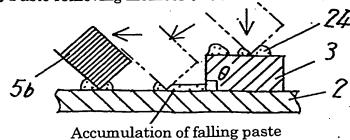


Fig. 5

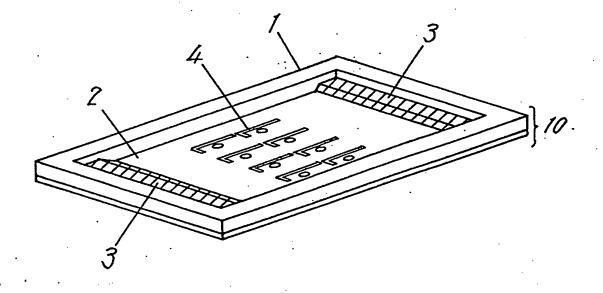


Fig. 6

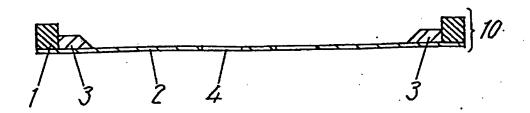
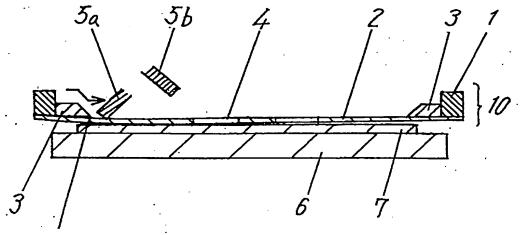


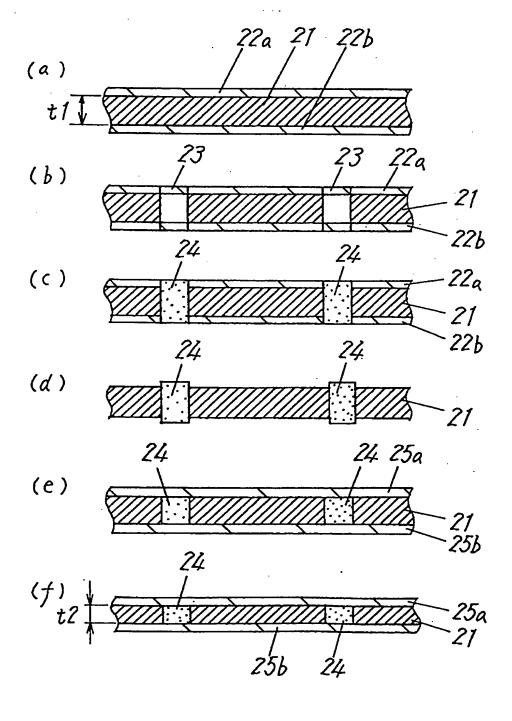
Fig. 7

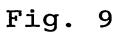
COSCIPTION CLESSE



Gap due to a mask deformation

Fig. 8





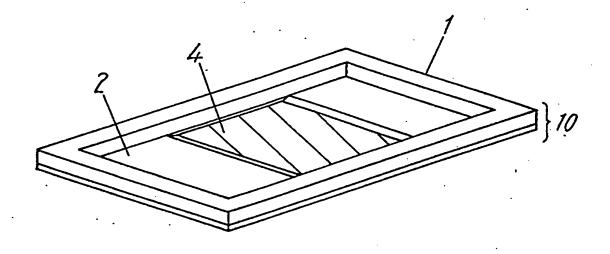


Fig. 10

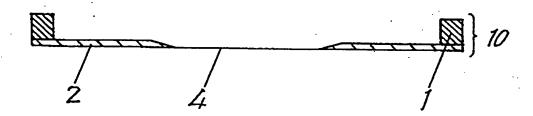
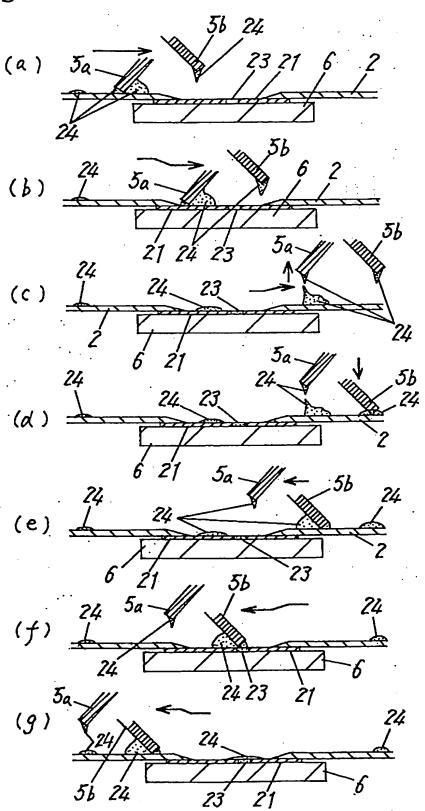


Fig. 11





25a, 25b Metal Foil



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Key to Reference Numerals and Alphanumeric Characters

1	Plate Framework
2	Mask
3	Paste Removing Member
3a	Flat Area
3b	Slanting Area
4, 4a	Opening
4 b	Non-opening Area
5a	Moving Forth Squeegee
5b	Moving Back Squeegee
5c	Non-printing Side of Squeegee (Complementary Angle Side)
6	Stage
7	Board
10	Plate for Printing
21	Prepreg Sheet
22a, 22b	Mask Film
23	Through Hole
24	Conductive Paste